

What is claimed is:

1. A display unit, comprising:  
a driving substrate having a display area; and  
a sealing substrate which is arranged on a side where the display area of the driving substrate is provided,  
wherein the driving substrate has a protective film which covers the display area and exposes an external connection area adjacent to the display area;  
the sealing substrate is arranged in an area corresponding to the display area of the driving substrate; and  
an end face of the protective film is formed along a vertical plane including an end face of the sealing substrate which lies on the same side as the end face of the protective film lies.
2. A display unit according to claim 1, wherein, regarding a film thickness distribution of the protective film in an area within 2 mm from the end face of the sealing substrate, when a film thickness in the position sufficiently inside from the end face of the sealing substrate is 1, a relative film thickness is 0.95 or more.
3. A display unit according to claim 1, wherein a distance D between a lower end of the end face of the protective film and the vertical plane is set to 2 mm or less.

4. A display unit according to claim 1, wherein the distance D between the lower end of the end face of the protective film and the vertical plane satisfies Mathematical Expression 2.

[Mathematical Expression 2]

$$D \leq T \cdot (\tan \theta)$$

(In the mathematical expression, T represents a film thickness of the protective film in the position sufficiently inside from the end face of the sealing substrate,  $\theta$  represents an angle which is made by a plane which is on the face drawn from an upper end to the lower end of the end face of the protective film, in relation to the vertical plane, and its value is within  $0^\circ \leq \theta \leq 10^\circ$  .)

5. A display unit according to claim 1, wherein an organic light emitting device, which has an organic layer including a light emitting layer between a first electrode and a second electrode, and which sends out the lights generated in the light emitting layer from the second electrode side is formed in the display area.

6. A display unit according to claim 1, wherein the driving substrate and the sealing substrate are bonded with an adhesive layer in between.

7. A method of manufacturing a display unit, comprising:  
a driving substrate having a display area; and

a sealing substrate which is arranged on a side where the display area of the driving substrate is provided, the method including the steps of:

forming a protective film over a whole face on a side where the display area of the driving substrate is provided;

arranging the sealing substrate in an area corresponding to the display area of the driving substrate; and

forming an end face of the protective film along a vertical plane including an end face of the sealing substrate which lies on the same side as the end face of this protective film lies, covering the display area and exposing an external connection area adjacent to the display area by the protective film.

8. A method of manufacturing a display unit according to claim 7, wherein the end face of the protective film is formed by anisotropic etching using the sealing substrate as a mask.

9. A method of manufacturing a display unit according to claim 7, wherein an organic light emitting device, which has an organic layer including a light emitting layer between a first electrode and a second electrode, and which extracts lights generated in the light emitting layer from the second electrode side is formed in the display area.

10. A method of manufacturing a display unit according to claim 7, wherein the driving substrate and the sealing substrate are bonded with an

adhesive layer in between.